

## PRODUCT DATA SHEET

# POLYETHYLENE

# Borlink™ LS4201S

### CROSSLINKABLE INSULATION COMPOUND

#### DESCRIPTION

**Borlink LS4201S** is a crosslinkable natural polyethylene compound based on Supercure technology, specially designed for insulation of power cables.

#### APPLICATIONS

**Borlink LS4201S** is intended for insulation of XLPE power cables with maximum operating stress of 10kV/mm and rated voltages up to 230kV ( $U_m = 245kV$ ). The values are phase to phase voltages as defined in IEC 60183.

#### SPECIFICATIONS

**Borlink LS4201S** is expected to meet the applicable requirements included in the below-mentioned standards<sup>1</sup> provided it is processed using sound material handling, extrusion and cross-linking practices as well as appropriate testing procedures.

<sup>1</sup> Up to maximum voltage and stress level stated in Applications where voltage range of standards deviates

IEC 60840  
 AEIC CS9  
 ICEA S-108-720

#### SPECIAL FEATURES

**Borlink LS4201S** is a ready-to-use natural compound. Thanks to its inherent properties, Borlink LS4201S provides very good electrical performance. It offers excellent scorch resistance and long production runs. Borlink LS4201S cleanliness level is assured through the Borouge quality control system.

#### PHYSICAL PROPERTIES

Property	Typical Value*	Test Method
Density (Base Resin)	922kg/m <sup>3</sup>	ISO 1872-2/ISO 1183
Bulk density	500 - 600kg/m <sup>3</sup>	
Melt Flow Rate (190°C/2.16g) <sup>1</sup>	2g/10min	ISO 1133
Tensile Strain at Break (250mm/min) <sup>2</sup>	> 450%	ISO 527
Tensile Strength (250mm/min) <sup>2</sup>	> 17MPa	ISO 527
Change in Tensile properties after Ageing, (168h, 135°C) <sup>2</sup>	< 20%	IEC 60811-401
Hot Set Test, Elongation under load, (200°C, 0.20MPa)	75%	IEC 60811-507
Hot Set Test, Permanent deformation, (200°C, 0.20MPa)	5%	IEC 60811-507
MDR, max torque	2.9 - 3.8dNm	ISO 6502
Methanol Wash <sup>3</sup>	800ppm	TMB 720
Moisture, Karl Fisher titration	< 200ppm	ISO 15512

\* Data should not be used for specification work

<sup>1</sup> Base resin<sup>2</sup> Measured on crosslinked specimens<sup>3</sup> TMB = Test Method Borouge

## ELECTRICAL PROPERTIES

### Property

Property	Typical Value*	Test Method
Dielectric constant (50Hz)	2.3	IEC 60250
DC Volume Resistivity (23°C)	> 10PΩcm	IEC 62631
Dissipation factor (50Hz)	0.0003	IEC 60520

\* Data should not be used for specification work

## PROCESSING TECHNIQUES

To produce a good and reliable cable, it is essential to ensure careful and very clean handling of the insulation material. Hence all material handling should preferably be conducted in closed systems and in clean room conditions. We recommend the use of screen packs on extruders for all XLPE materials. Please contact your Borouge representative for more details.

### Extrusion

Melt temperature 125 -135°C

## PACKAGING

Package: Octabins  
Smallbins

## STORAGE

**Borlink LS4201S** has a shelf life of 24 months from production date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 35 °C (50 - 95 °F). The material could be stored at an ambient temperature up to 40°C for up to 6 months in unopened original packaging and under dry and clean conditions. Material shelf life is affected by storage conditions and extreme conditions influence the general material quality and performance. Before use, material shall be conditioned indoors (production room) at the ambient temperature. It is also recommended to ensure proper stock rotation by First In – First Out principles. More information on storage can be found in Safety Data Sheet (SDS) for this product.

## SAFETY

The product is not classified as a dangerous preparation.

Please see our Safety Data Sheet (SDS) for details on various aspects of safety; recovery and disposal of the product, for more information contact your Borouge representative.

## RECYCLING

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

## RELATED DOCUMENTS

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Safety Data Sheet  
Statement on chemicals, regulations and standards

**DISCLAIMER**

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borouge makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose.**

**The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of Borouge products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

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