

# SABIC® PP 90910

PP SUPER HIGH IMPACT

## **DESCRIPTION**

SABIC® PP 90910 is a reactor-elastomer-modified material which offers a good cold impact resistance in combination with high flow. It is a highly attractive alternative to non-filled compounds and is typically used for painted car bumpers and exterior trim.

SABIC® PP 90910 is a designated automotive grade.

IMDS ID: 80775790

## **TYPICAL PROPERTY VALUES**

Revision 20180807

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	22	dg/min	ISO 1133
Density	900	kg/m³	ISO 1183
Mould shrinkage (1)			
24 hours after injection moulding	1.6	%	SABIC method
FORMULATION			
Anti static agent		-	-
Nucleating agent	abla	-	-
MECHANICAL PROPERTIES			
Tensile test			
stress at yield	18	MPa	ISO 527-2 1A
strain at yield <sup>(2)</sup>	8	%	ISO 527-2 1A
tensile modulus <sup>(3)</sup>	850	MPa	ISO 527-2 1A
Izod impact notched			
at 23 °C	No Break	kJ/m²	ISO 180/1A
at 0 °C	No Break	kJ/m²	ISO 180/1A
at -20 °C	15	kJ/m²	ISO 180/1A
Charpy Impact Strength Notched			
at 23 °C	No Break	kJ/m²	ISO 179/1eA
at 0 °C	No Break	kJ/m²	ISO 179/1eA
at -20 °C	No Break	kJ/m²	ISO 179/1eA
Charpy impact unnotched			
at 23 °C	No Break	kJ/m²	ISO 179/1eU
Hardness Shore D	50	-	ISO 868
THERMAL PROPERTIES			
Vicat Softening Temperature <sup>(4)</sup>			
at 10 N (VST/A)	125	°C	ISO 306
at 50 N (VST/B)	49	°C	ISO 306



- (1) All measurements on injection molded samples.
- (2) Speed of testing: 50 mm/min
- (3) Speed of testing: 1 mm/min
- (4) Temperature rate: 120°C/h

### STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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