

# SABIC® PP 521P

## POLYPROPYLENE HOMOPOLYMER

### DESCRIPTION

SABIC® PP 521P is particularly designed for (biaxially) oriented PP film extrusion with a very specific molecular structure providing the ultimate properties required for the stretching process.

### TYPICAL APPLICATIONS

SABIC® PP 521P is typically used in mono layer or coextruded (B)OPP film. SABIC®PP 521P is known for its excellent n=metallisation behaviour. It can also be used as base material for plain film for stationary, dry food bags, synthetic paper and heat sealable packaging films.

### TYPICAL PROPERTY VALUES

Revision 20210507

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	3	dg/min	ISO 1133
<b>Density</b>	905	kg/m <sup>3</sup>	ASTM D1505
<b>Molecular Weight Distribution</b>	Broad	-	-
<b>Isotacticity</b>	Medium	-	-
<b>FORMULATION</b>			
<b>Anti block agent</b>	<input type="checkbox"/>	-	-
<b>Slip agent</b>	<input type="checkbox"/>	-	-
<b>Anti static agent</b>	<input type="checkbox"/>	-	-
<b>Nucleating agent</b>	<input type="checkbox"/>	-	-
<b>Gas fading stabilized</b>	<input type="checkbox"/>	-	SABIC method
<b>MECHANICAL PROPERTIES</b>			
<b>Tensile test</b>			
strain at break	600	%	ISO 527
stress at break	34	MPa	ISO 527
stress at yield <sup>(1)</sup>	36	MPa	ISO 527-2 1A
tensile modulus <sup>(2)</sup>	1550	MPa	ISO 527-2 1A
strain at yield	10	%	ISO 527-2 1A
<b>Flexural test</b>			
Flexural modulus	1500	MPa	ASTM D790
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature <sup>(3)</sup></b>			
at 10 N (VST/A)	155	°C	ISO 306/A
at 50 N (VST/B)	88	°C	ISO 306

(1) Speed of testing: 50 mm/min

(2) Speed of testing: 1 mm/min

(3) Temperature rate: 120°C/h

## PROCESSING CONDITIONS

Typical processing conditions for 521P are:

Average extrusion temperature range may be kept at 245 - 255°C.

## STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

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