

# SABIC® PP 413MNK45

POLYPROPYLENE IMPACT COPOLYMER FOR INJECTION MOLDING

## DESCRIPTION

SABIC® PP 413MNK45 is a controlled rheology PP grade with a very high fluidity. It is provided with an antistatic and nucleating agent package. This grade has a good impact – stiffness balance.

## TYPICAL APPLICATIONS

SABIC® PP 413MNK45 can be used for housewares and thin-walled packaging containers (e.g. margarine tubs, yoghurt pots, ice cream containers, etc.).

## TYPICAL PROPERTY VALUES

Revision 20201211

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES <sup>(1)</sup></b>			
<b>Melt Flow Rate (MFR)</b>			
at 230°C and 2.16kg	70	g/10 min	ASTM D1238
<b>Density</b>			
at 23°C	905	kg/m <sup>3</sup>	ASTM D638
<b>MECHANICAL PROPERTIES <sup>(2)</sup></b>			
<b>Tensile Properties</b>			
Strength @ Yield	28	MPa	ASTM D638
Elongation @ Yield	5	%	ASTM D638
<b>Flexural Modulus (1% Secant)</b>	1550	MPa	ASTM D790 A
<b>Izod Impact Strength</b>			
notched, at 23°C	65	J/m	ASTM D256
notched, at -20°C	35	J/m	ASTM D256
<b>Rockwell Hardness, R-Scale</b>	94	-	ASTM D785
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>	150	°C	ASTM D1525
<b>Heat deflection temperature</b>			
455kPa	95	°C	ASTM D648

(1) Typical values, not to be construed as specific limits

(2) Based on injection molded specimens

## PROCESSING CONDITIONS

Typical processing conditions for 413MNK45 are:

Barrel temperature range: 200 - 245°C.

Mold shrinkage: 1.2 - 2.0% depending on wall thickness and processing conditions.

Mold temperature: normally 15 - 40°C, up to 65°C for thick parts.

## STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.



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