

# SABIC® PP 311MCX10R

HIGH GLOSS & HIGH MODULUS PP IMPACT COPOLYMER

## DESCRIPTION

SABIC® PP 311MCX10R is an high gloss & high modulus impact copolymer polypropylene resin and is typically used for industrial injection molding and PP compounding application. It has a medium melt flow and molded parts made from this resin typically exhibits good impact, high gloss, high stiffness and good heat stability.

## TYPICAL APPLICATIONS

PP compounding for automotive, appliance, electric applications

This product is not intended for use in medical and pharmaceutical applications.

## TYPICAL PROPERTY VALUES

Revision 20240322

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
@ 230°C/2.16 kg	30	g/10 min	ASTM D1238
<b>MECHANICAL PROPERTIES</b>			
<b>Tensile Strength at Yield</b>	28	MPa	ASTM D638
<b>Tensile Strength at Break</b>	18	MPa	ASTM D638
<b>Flexural Modulus</b>	1700	MPa	ASTM D790
<b>Izod Impact Strength</b>			
Notched, 23°C	8	kJ/m <sup>2</sup>	ISO 180
<b>Rockwell Hardness, R-Scale</b>	100	-	ASTM D785
<b>OPTICAL PROPERTIES</b>			
<b>Gloss (60°)</b>	>80	%	ASTM D2457
<b>THERMAL PROPERTIES</b>			
<b>Heat Deflection Temperature at 455kPa</b>	130	°C	ASTM D648

## PROCESSING CONDITIONS

Typical Processing conditions for 311MCX10R are:

Recommended melt temperature : 190 – 230 °C

## STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

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