

SABIC® LLDPE P218

LINEAR LOW DENSITY POLYETHYLENE FOR PIPES

DESCRIPTION

P218 is a natural linear low density polyethylene (LLDPE) resin, designed for non-pressure pipe extrusion application.

TYPICAL APPLICATIONS

The grade is designed to be used as blend with HDPE for Non-Pressure pipe applications such as irrigation, cable conduits, corrugated & gravity pipe segments.

TYPICAL PROPERTY VALUES

Revision 20240202

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|--------------------------------|----------------|----------|--------------|
| POLYMER PROPERTIES (1) | | | |
| Melt Flow Rate (MFR) | | | |
| @ 190°C & 2.16kg load | 2 | g/10 min | ASTM D1238 |
| @ 190°C & 5 kg load | 5.4 | g/10 min | ASTM D1238 |
| Density | | | |
| Density at 23°C | 918 | kg/m³ | ASTM D792 |
| MECHANICAL PROPERTIES (1) | | | |
| Tensile strength | | | |
| Tensile @ Yield ⁽²⁾ | 11 | MPa | ASTM D638 |
| Tensile @ Break | 14.3 | MPa | ASTM D638 |
| Elongation @ Yield | 16.7 | % | ASTM D638 |
| Elongation @ Break | 492 | % | ASTM D638 |
| Tensile Modulus | 383.6 | MPa | ASTM D638 |
| Flexural Modulus | 186.2 | MPa | ASTM D790 |
| Hardness | | | |
| Hardness (shore D) (3) | 42.9 | - | ASTM D2240 |
| THERMAL PROPERTIES | | | |
| Vicat Softening Temperature | | | |
| Vicat | 100 | °C | ASTM D1525 |

⁽¹⁾ Typical values; not to be construed as specification limits

STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process polyethylene resin within 6 months after delivery.

⁽²⁾ Test specimen, thickness 3.2 mm with 50mm/min test speed

⁽³⁾ Based on injection molded sheet



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