

# SABIC® LDPE HP0322NN

## LOW DENSITY POLYETHYLENE

### DESCRIPTION

HP0322NN is a Low Density Polyethylene grade suitable for producing heavy-duty films and does not contain slip, antiblock and antioxidant additives. It gives outstanding toughness and optical properties in the film.

### TYPICAL APPLICATIONS

HP0322NN can be used for Heavy-duty bags, industrial shrink films, construction and agricultural films.

### TYPICAL PROPERTY VALUES

Revision 20201103

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190°C and 2.16kg	0.33	g/10 min	ASTM D1238
<b>Density</b>			
at 23°C	922	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES</b>			
<b>Dart Impact Strength</b>	4	g/μm	ASTM D1709
<b>OPTICAL PROPERTIES</b>			
<b>Haze</b> <sup>(1)</sup>	11	%	ASTM D1003
<b>Gloss</b>			
at 45°	50	-	ASTM D2457
<b>FILM PROPERTIES</b>			
<b>Tensile Properties</b>			
stress at break, MD	31	MPa	ASTM D882
stress at break, TD	30	MPa	ASTM D882
strain at break, MD	450	%	ASTM D882
strain at break, TD	690	%	ASTM D882
stress at yield, MD	11	MPa	ASTM D882
stress at yield, TD	10	MPa	ASTM D882
1% secant modulus, MD	190	MPa	ASTM D882
1% secant modulus, TD	210	MPa	ASTM D882
<b>Tear Resistance</b>			
MD	8	g/μm	ASTM D1922
TD	6	g/μm	ASTM D1922
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>	95	°C	ASTM D1525

(1) Properties have been measured by producing 50 μm film with 2.5 BUR using 100% HP0322NN.



## PROCESSING CONDITIONS

Typical processing conditions for HP0322NN are:

Barrel temperature: 180 - 195°C, Blow up ratio: 2.0 – 4.0

## STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

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